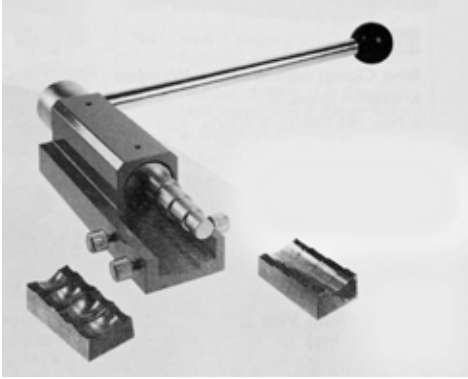


Ring Bender Instructions



Form your precious metal to replace or enlarge a ring shank without the marring experienced with ring bending pliers.

Secure the ring bender to your bench. Set the die in position so that the bending post does not contact the die, only your stock.

Start one end of your ring stock into the appropriate size on the die. Lower the handle so that the post presses your stock and continue with the remaining stock until you have what you need.

There are two dies: curved for half-round stock & flat for other bending.